

 INDIAN INSTITUTE OF TECHNOLOGY PALAKKAD	<b>Indian Institute of Technology Palakkad</b> भारतीय प्रौद्योगिकी संस्थान पालक्काड <b>STORES &amp; PURCHASE SECTION</b> Email: <a href="mailto:purchase@iitpkd.ac.in">purchase@iitpkd.ac.in</a> Telephone: 04923-226586/87 GSTIN: 32AAAAI9910J1ZR
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**Tender No. TENDER/2022-23/036**  
**Date of Publication: 06-09-2022**  
**Date/Time of Closing: 27-09-2022, 1500 hours**

Indian Institute of Technology Palakkad Invites **Global** Tender under Two-bid system for the:

**SUPPLY, INSTALLATION, TESTING AND COMMISSIONING OF**  
**Welding Machines, Welding Table and Accessories**

Conforming to the specifications as in BoQ Technical.

Tender Documents may be downloaded from the e-Wizard Portal <https://mhrd.euniwizarde.com/>. Aspiring Bidders who have not enrolled / registered in e-Wizard should enroll / register before participating through the website <https://mhrd.euniwizarde.com/>. Bidders are advised to go through instructions provided at “**Procedure for Submission of E-tender**”. [Special Instructions to the Contractors/Bidders for the e-submission of the bids online through this e-Wizard Portal”].

Bidders can access tender documents on the website. For searching in the site, kindly go to Live Tenders option, Click “Advance Search” and select Department as ‘IIT Palakkad’. Thereafter, Click on “Search” button to view all IIT Palakkad tenders. Select the appropriate tender and fill them with all relevant information and submit the completed tender document online on the website <https://mhrd.euniwizarde.com/> as per the timeline below.

**No manual bids will be accepted. All tender documents including Techno-Commercial, Technical and Financial bids should be submitted in the e-Wizard portal.**

S. No.	Events	Date and Time
1	Publication of the Tender Document	06-09-2022
3	Last Date/Time for submission of ONLINE Bids	27-09-2022, 1500 hours
4	Opening of Technical Bids	27-09-2022, 1515 hours

## TERMS AND CONDITIONS

<b>1</b>	<b>GENERAL</b>	<p>(a) The responsibility of submission of the bids on or before the last date shall rest with the tenderer. The institute will hold no responsibility for the non-receipt of the bids or the bids received after the date/time specified. Any bid received by IITPKD after the bid submission deadline prescribed by IITPKD, shall be rejected and returned unopened to the Bidder.</p> <p>(b) Canvassing or offer of an advantage or any other inducement by any person with a view to influencing acceptance of a bid is an offence under the Laws of India. Such action will result in the rejection of bid, in addition to other punitive measures.</p> <p>(c) Each bidder shall submit only one bid, either by himself or as a partner in a joint venture or as a member of the consortium. If a bidder or if any of the partners in a joint venture or any one of the members of the consortium participate in more than one bid, the bids (of both the individual and the partnership/consortium/joint venture) are liable to be rejected.</p> <p>(d) The bidder shall bear all costs associated with the preparation and submission of his bid and IITPKD shall in no case be responsible or liable for those costs, regardless of the conduct or outcome of the tender process.</p> <p>(e) <b>IITPKD will respond to any request for clarification or modification of the Tender Document that are received up to TWO DAYS prior to the deadline for submission of bids prescribed by IITPKD. For this purpose, the prospective bidder(s) requiring clarification in the Tender Document shall notify IITPKD through the ONLINE Portal ONLY. Any such clarification, together with all the details on which the clarification had been sought, will be published in the ONLINE Portal ONLY. Deviations, if any, observed by the Institute in the submitted bids, from the Terms and Conditions of the Tender Document will not be accepted by the Institute.</b></p> <p>(f) Except for any such clarification by the Institute, which is expressly stated to be an addendum to the tender document issued by the Registrar, IIT Palakkad, no written or oral communication, presentation or explanation by any other employee of any of the Sections/Departments of the Institute, shall be taken to bind or fetter the Institute.</p> <p>(g) The bidder is expected to examine all instructions, forms, terms and conditions in the Tender Document. In the event of discovery of any missing pages, the bidder shall inform the same to the Section/ Department concerned. Failure to furnish the information required by the Tender Document or submission of a tender not substantially responsive to the Tender Document in every respect will be at the bidder's risk and may result in rejection of the bid.</p> <p>(h) The bidder shall not make or cause to be made any alteration, erasure or obliteration to the text of the Tender Document.</p> <p>(i) The Supplier shall not, without the prior written consent of the IITPKD, assign to any third party, the Contract or any part thereof.</p>
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2	<b>COMPOSITION OF THE TENDER DOCUMENT</b>	<p>(a) The Tender Document comprises of: Instruction to the bidders including terms and conditions</p> <ol style="list-style-type: none"> <li>1. Technical Specifications (Annexure-I)</li> <li>2. Undertaking by the Bidder (Annexure-II)</li> <li>3. Fall Clause Notice Certificate (Annexure-III)</li> <li>4. Format for self certification – MII (Annexure –IV)</li> </ol>
3	<b>DOCUMENTS COMPRISING THE BID</b>	<p>(a) <b>The Technical, Techno-commercial and Commercial Bids (Cover One) and Commercial Bid (Cover Two) shall be submitted ONLINE through the e-Wizard Portal.</b></p> <p>(b) Bids submitted in any mode other than ONLINE will be rejected outright.</p> <p>(c) Documents establishing the conformity of the terms and conditions of the Tender Document shall be provided along with the bid. The offer/bids should be sent only for a system or that is available in the market and supplied to a number of customers. A list of customers in India and abroad with details must accompany the quotations. Quotations for a prototype machine will not be accepted.</p> <p>(d) Original catalogue (not any photocopy) of the quoted model duly signed by the principals must accompany the quotation in the Technical bid. No prices should ever be included in the Technical bid.</p> <p>(e) Compliance or Confirmation report with reference to the specifications and other terms and conditions should also be obtained from the principal.</p> <p>(f) Information related to the agency/bidder such as photocopies of the Registration/PAN/GST/TIN shall be furnished.</p> <p>(g) The technical bid should consist of all technical details along with commercial terms and conditions. <b>No prices should be included in the technical bid. Mentioning of Prices in the Technical Bid shall lead to <u>DISQUALIFICATION</u>.</b></p> <p>(h) Those who are bidding for this tender shall :</p> <ol style="list-style-type: none"> <li>1) Bidder/OEM should have implemented at least Three orders of <b>Welding Machines and Accessories during previous five financial years (2017-18, 2018-19, 2019-20, 2020-21, 2021-22)</b> from Centrally Funded Technical Institutes (IITs, NITs, IISc, IISER), DRDO, ISRO, CSIR labs or Government Firms in India. Copies of the most recent purchase orders and user certificates of successful implementation must be included. Copies of financial statements or evidence of turnover must be furnished.</li> <li>2) Have an <b>Average Annual Turnover of Rs 36,00,000 (RUPEES THIRTY SIX LAKH ONLY) during the last THREE financial years (2019-20,2020-21,2021-22)</b>. The bidder shall enclose the audited statements of the indicated financial years, which should have been certified by a Chartered Accountant or a Competent Authority.</li> <li>3) Digitally signed Tender Document should be submitted in Cover One.</li> </ol>
4	<b>EARNEST MONEY DEPOSIT (EMD)</b>	<p>(a) The bidder shall furnish EMD of <b>Rs 24,000 /- (Rupees Twenty Four Thousand Only)</b> through online payment gateway in the E-Wizard.</p> <p>(b) <b>Bids not accompanied by EMD shall be DISQUALIFIED.</b></p>

5	<b>PERFORMANCE SECURITY</b>	<p>(a) The performance security shall be submitted within <b>FIFTEEN DAYS</b> of receipt of the material by the IITPKD. The successful bidder shall furnish the Performance Security equal to <b>3%</b> of the order / contract value (excluding the value of annual maintenance charges). The Performance Security shall be valid all along the warranty period and shall extend upto <b>SIXTY DAYS</b> after the date of completion of warranty period. It shall be ensured by the successful bidder that the validity of the Performance Security submitted is extended depending on the date of commencement of the Warranty.</p> <p>(b) <b>The performance security shall be a bank guarantee (in the format as provided) issued by the Indian Scheduled bank acceptable to the IITPKD or a Demand Draft favoring, INDIAN INSTITUTE OF TECHNOLOGY PALAKKAD payable at PALAKKAD.</b></p> <p>(c) The performance security shall automatically become null and void once all the obligations of the Supplier under the Contract have been fulfilled, including, but not limited to, any obligations during the Warranty Period and any extensions to the period. The performance security shall be returned to the Supplier not later than fifteen (15) days after its expiration.</p> <p>(d) Failure of the successful Bidder to comply with the requirements shall constitute enough grounds for the annulment of the award and forfeiture of the EMD, in which event the IITPKD may make the award to the next lowest evaluated bid submitted by a qualified Bidder or call for new bids.</p>
6	<b>BID PRICES AND CURRENCY</b>	<p>(a) Prices must be quoted separately for each equipment/item identified.</p> <p>(b) <b>Price quoted for equipment/items shall include all the costs associated with packing, local transportation from the point of clearance to IITPKD, insurance, loading, unloading and associated delivery charges. The delivery shall be on DOOR DELIVERY basis to the institute including its installation, commissioning, integration and validation. It is the sole responsibility of the supplier to ensure that the equipment is delivered on DDP mode to IIT Palakkad. An undertaking to this effect as in Annexure-II.</b></p> <p>(c) Prices quoted by the bidder shall be fixed during the validity of the bid.</p> <p>(d) <b>Prices of the equipment/items shall be quoted in Indian Rupees (INR) / Foreign Currency.</b></p>

7	LETTER OF CREDIT	<p>(a) Upon the successful Bidder's furnishing of the copy of the Purchase Order duly signed on each page and the Performance Security, for the equipment ordered in foreign currency, IITPKD will open a letter of credit (LC) in a convenient Nationalized Bank in India. For opening of LC necessary information shall be provided by the supplier or its authorized agents.</p> <p>(b) In case the successful bidder is a foreign company and wishes to submit Performance Security in the form of Bank Guarantee, the Bank Guarantee should be routed through the Beneficiary Bank to the end user bank. Otherwise, the Indian Agent of the foreign vendor shall submit a Bank Guarantee from a Nationalized Bank of India. The following documents shall be submitted in case of an Indian agent submitting the Performance Security on behalf of his principal:</p> <ul style="list-style-type: none"> <li>• Foreign principal's proforma invoice indicating the commission payable to the Indian agent and nature of after-sales service to be rendered by the Indian agent.</li> <li>• Copy of the agency agreement with the foreign principal and the precise relationship between them and their mutual interest in the business.</li> </ul> <p>(c) For imported equipment, a Letter of Credit (LC) shall be opened for 100% CIP price on receipt of the acknowledgment of the purchase order. However, 80% of the LC amount only shall be released on proof of the shipment of the consignment with necessary documents to be provided in detail at the time of placing of the purchase order. Balance 20% of the LC amount shall be released upon the receipt of a performance security of 5% of the total value of the purchase order and installation, commissioning, integration, validation and installation report/certification jointly given by the end user and the supplier.</p> <p><b>Any costs associated with the amendments made in the LC as per the request made by the Supplier s should be borne by the supplier.</b></p> <p><b>Any fluctuation in rates / rate conversions arising due to the amendment requests made by the supplier shall be on the supplier and not on the institute.</b></p>
8	PERIOD OF VALIDITY OF BIDS	<p>(d) Bids shall remain valid for a period of <b>180 DAYS</b> after the date of the deadline for submission of bids prescribed by IITPKD.</p> <p>(e) If the deadline is extended due to unforeseen circumstances, the bid validity shall be deemed to have extended accordingly.</p>

9	<b>TIME FOR SUPPLY, INSTALLATION, COMMISSIONING AND VALIDATION OF THE EQUIPMENTS/ITEMS</b>	<p>(a) The Supplier shall supply the equipment/items within the period specified in the tender document i.e. within <b>FOUR to SIX WEEKS</b> of signing the purchase order or within the period mutually agreed between IITPKD and supplier. All the equipment and accessories should be delivered at <b>IIT Palakkad (Nila Campus), Kanjikode-Malampuzha Road, Pudusserry West, Kanjikode, Kerala 678623.</b></p> <p>(b) The Supplier shall thereafter proceed with the installation, commissioning, integration and validation and demonstrate operational acceptance of the equipment/items within the period specified. The equipment/items shall be installed and commissioned by the successful bidder within 20 to 25 days from the date of its receipt.</p> <p>(c) The tenderer should indicate clearly the time required for delivery of the item. In case there is any deviation in the delivery schedule, liquidated damages clause will be enforced or penalty for the delayed supply period will be levied.</p> <p>(d) In the event of failure of supply of the item/equipment/items within the stipulated delivery schedule, IITPKD has all the right to purchase the item/equipment/items from other sources on the total risk of the Supplier under the risk purchase clause.</p>
10	<b>PRODUCT UPGRADES</b>	<p>The Supplier shall continue to support and maintain the version/model of the Equipment supplied by upgrading the software and the hardware as and when amendments are carried out in the existing version or the product is upgraded. Whereas upgrades to the software shall be supplied free of cost, the Supplier may charge for upgrade in hardware provided it is of major nature. An upgraded higher version of the instrument and software related with the instrument shall be supplied.</p>
11	<b>PENALTIES</b>	<p>If the Supplier fails to complete any of the activities in accordance with the time specified for it, or any extension of time granted by IITPKD, Liquidated Damages Clause shall be invoked.</p>
12	<b>UP-TIME GUARANTEE/ DOWNTIME PENALTY CLAUSE</b>	<p>(a) The Supplier should provide up-time guarantee of 95% [24 (hours) X 7 (days) X 365 (days)] basis during the warranty period.</p> <p>(b) The Supplier should provide up-time guarantee of 95% (24 hours/day basis) both during warranty. If downtime exceeds the 5% limit, extension of the warranty period will be twice the excess down time period.</p>
13	<b>LIQUIDATED DAMAGES</b>	<p>If a firm accepts an order and fails to execute the order, in full or part, as per the terms and conditions stipulated therein, it will be open to the Institute to recover liquidated damages from the firm at the rate of 1% of the value of the undelivered goods per month or part thereof, subject to a maximum of 5% of the value of the undelivered goods. It will also be open to the Institute alternatively, to arrange procurement of the required stores from any source, at the risk and expense of the firm, accepted and failed to execute the order according to stipulations agreed upon. This will also entail the removal of the defaulters' name from the approved/registered list of Suppliers.</p>

14	<b>EFFECT OF FORCE MAJEURE</b>	<p>(a) If the Supplier is prevented, hindered, or delayed from or in performing any of its obligations under the Contract by an event of Force Majeure, then it shall notify the IITPKD in writing of the occurrence of such event and the circumstances of the event of Force Majeure within <b>FIFTEEN DAYS</b> after the occurrence of such event.</p> <p>(b) The Supplier, when affected by the event of Force Majeure shall use reasonable efforts to mitigate the effect of the event of Force Majeure upon its performance of the Contract and to fulfill its obligations under the Contract, but without prejudice to IITPKD's right to terminate the Contract.</p> <p>(c) No delay or non-performance by the Supplier caused by the occurrence of any event of Force Majeure shall:</p> <ol style="list-style-type: none"> <li>i. Constitute a default or breach of the Contract;</li> <li>ii. Give rise to any claim for damages or additional cost or expense occasioned by the delay or non-performance.</li> </ol> <p>(d) If the performance of the Contract is substantially prevented, hindered, or delayed for a single period of more than <b>THIRTYDAYS</b> or an aggregate period of more than <b>SIXTY DAYS</b> on account of one or more events of Force Majeure, the IITPKD shall have the right to terminate the Contract by giving a notice to the Supplier.</p>
15	<b>EXTENSION OF TIME LIMITS FOR SUPPLY AND MAKING OPERATIONAL, THE EQUIPMENT</b>	<p>(a) The time limit for supply, installation &amp; commissioning, integration &amp; validation shall be extended if the supply is delayed or impeded in the performance of any of its obligations under the Contract by reason of any of the following:</p> <ol style="list-style-type: none"> <li>i. Any occurrence of Force Majeure;</li> <li>ii. Any other matter specifically mentioned in the Contract;</li> </ol> <p>(b) By such period as shall be fair and reasonable in all the circumstances and as shall fairly reflect the delay or impediment sustained by the Supplier.</p>
16	<b>GOVERNING LAW AND SETTLEMENT OF DISPUTES</b>	<p>(a) The Contract shall be governed by and interpreted in accordance with the laws of India.</p> <p>(b) Any dispute or claim arising out of/relating to this Contract of the breach, termination or the invalidity thereof, shall be settled by the Hon'ble Courts of Justice at Palakkad.</p> <p>(c) The page number should be marked in all pages serially (including all supporting documents enclosed with the tender document) and the declaration for the same shall be submitted by the bidder as in <b>Annexure-II</b>.</p> <p>(d) IITPKD reserves the right to accept or reject any or all the tenders in part or whole or may cancel the tender at its sole discretion without assigning any reason whatsoever. No further correspondence in this regard will be entertained.</p>

**AWARD OF CONTRACT**

<b>1</b>	<b>AWARD CRITERIA</b>	<ol style="list-style-type: none"><li>1. IITPKD will award the Contract to the Bidder whose bid has been determined to be substantially responsive and <b>as per the Order No. P-45021/2/2017-PP(BE-II) dated 16-09-2020 from Department for Promotion of Industry and Internal Trade (Public Procurement Section), Ministry of Commerce and Industry, Govt. of India.</b></li><li>2. The Institute reserves the right to buy different items/quantities from different bidders considering price of individual/group of equipment/items or any other factors as decided by the Committee.</li></ol>
<b>2</b>	<b>AWARD OF PURCHASE ORDER</b>	<ol style="list-style-type: none"><li>1. Prior to the expiration of the period of bid validity, IITPKD will issue the Letter of Intent / Purchase Order to the successful Bidder in writing.</li><li>2. Any amendment(s) in the Purchase Order will be permitted within <b>SEVEN DAYS</b> of its issuance. No amendments will be permitted beyond this period.</li><li>3. The Purchase Order will constitute the foundation of the Contract.</li></ol>
<b>3</b>	<b>CONTRACT AGREEMENT</b>	<ol style="list-style-type: none"><li>1. Within <b>SEVEN DAYS</b> of receipt of the Purchase Order, the successful Bidder shall sign and date its copy on each page and return it to the Purchaser.</li><li>2. Copy of Purchase Order duly signed and dated by the successful Bidder on each page shall constitute the Contract Agreement.</li></ol>
<b>4</b>	<b>CONTRACT DOCUMENTS / AMENDMENT TO CONTRACT</b>	<ol style="list-style-type: none"><li>1. All documents forming part of the Contract (and all parts of these documents) are intended to be correlative, complementary and mutually explanatory. The Contract shall be read as a whole.</li><li>2. The order of precedence of the Contract documents shall be as follows:<ol style="list-style-type: none"><li>(i) Contract Agreement/Purchase Order</li><li>(ii) All Forms/Annexures</li><li>(iii) equipment/items and their requirement</li><li>(iv) Supplier's Bid</li><li>(v) Tender Document</li></ol></li><li>3. No amendment or other variation of the Contract shall be effective unless it is in writing, is dated, expressly refers to the Contract and is signed by a duly authorized representative of each party to the Contract.</li></ol>

**REGISTRAR**



## TECHNICAL SPECIFICATIONS

S. No.	Particulars	
1	All the welding machines must be from the same OEM	
2	The bidder must provide detailed specification of each equipment/item. Model numbers, data sheets and brochures and user lists must be included for each quoted equipment/accessories/item. The bidder must indicate the relevant page number in the relevant datasheet in the "Remarks/Deviations" column so that compliance of the bid can be checked. Specifications corresponding to quoted model number must be available publicly via OEM's website for scrutiny.	
3	The Institute reserves the right ask for photographs/CAD drawings/ design proofs to satisfy themselves of the proven capabilities if the system being offered. Decision regarding technical compliance of the bidder can be taken on the basis of this information.	
S. No.	Items	IIT PKD required Specification
<b>MIG(400A) - 1 Quantity</b>		
<b>Power Source</b>		
1	Input supply Voltage	415 V +15 %, -10 %
2	Input supply Phase	3 Phase
3	Input Frequency	50/60Hz
4	Input KVA(@100% Duty cycle)	12 or Lesser
5	Input KVA(@ No Load)	0.24 or Lesser
<b>Output</b>		
1	Open Circuit Voltage(+5%)	65V or Less
2	Welding Current Range	50-400A
3	Welding Current (@60% duty cycle)	>= 400A
4	Welding Current (@100% duty cycle)	>= 310A
5	Welding voltage range	16-39V
6	Crater Current Range	50-400A
7	Crater Voltage Range	16-39V
8	Mode of Operation	2 track, 4 track, Gas check, OCV Check facility
9	Power Factor	Greater than or equal to 0.93
10	Efficiency(@100% Duty Cycle)	Greater than or equal to 87%
<b>Welding Torch</b>		
1	Current Rating	>= 400A @ 60% Duty cycle for CO2
2	End connection to Torch	Euro
3	Suitable diameter of wire(mm)	0.8,1.0,1.2,1.6
4	Torch Length	3 Meter

<b>Wire Feeder</b>		
1	Suitable for the diameter of wire(mm)	0.8,1.0,1.2,1.6
2	Wirefeed speed	1.5 to 18 mtr/min
3	Wire roll drive	4
4	Wire drive motor type	Permanent Magnet DC
5	Wire feeder Motor Voltage	42
6	Wire feeder fitted with rollers	1.2&1.6
7	Wire spool capacity	15Kg or greater
<b>General</b>		
1	Electrical requirement	50A socket will be provided.The connection from the socket is under the scope of the vendor
2	Type of cooling	Forced Air
3	Ingress protection	IP 23
4	International Standard of Certification	Std. EN60974-1
5	Suitable Welding Wire Diameter(in mm)	Aluminum 1.2 – 1.6 ; Steel 0.8,1.0,1.2 & 1.6
6	Weight	<= 50kg
7	Audio Noise emission	<=70 dB
<b>Additional Features Required</b>		
1	Automatic “Weld Stop” facility.	Required; The Welding should stop when Welding Torch is removed
2	Digital Panel for adjusting the welding parameters	Required
3	2T, 4T operating modes	Required
4	Fresh Tip Transfer(FTT) Feature	Required;To avoid globule formation.
5	Under Voltage and Over Voltage Protection	Required;Error message should be displayed and the equipment must Shut down if the supply voltage exceeds the positive or negative limits specified in the Technical Specifications
6	Over Temperature Protection	Required;Error message should be displayed and the equipment must down if the temperature ofthe main power components exceeds the safe limits
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7	Single Phasing Protection	Required;Error message should be displayed and the equipment must shut down if any one of the three phase supply line is absent (single-phasing prevention / protection)
8	Wire Feeder	Wire Feeder along with 5-Meter Long Interconnection Cable&Hose Fitted with 1.2&1.6 Drive Roller
9	Trolley	Required;To move the machine inside the Welding Room
10	Gas Preheater	Required
11	Earthing Cable Assembly of 5 Meter	Required
12	Single stage CO2 Regulator with Flow Gauge	Required
13	Remote Controller	Required;For setting Voltage and Current
<b>TIG (300A AC and DC) - 1 Quantity</b>		
<b>Power Source</b>		
1	Supply voltage,Phase,Frequency	415V ,3Phase,50 Hz
2	Max.Input KVA @100% Duty Cycle	7.5 or Less ( <b>TIG mode</b> )
3	Max.Input KVA @60% Duty Cycle	11 or Less ( <b>TIG mode</b> )
4	Power Factor	0.92 or Greater
5	Efficiency	82 or Greater
<b>Output</b>		
1	Open circuit Voltage	75V DC or Less
2	Welding Current Range	20-300A(AC TIG mode) or larger
		10-300A(DC TIG mode) or larger
	Welding Current at 40 deg Celcius,10 minute cycle	
	@60% Duty Cycle	>= 300A(TIG)
	@100% Duty Cycle	>= 230A(TIG)
<b>General</b>		
1	Remote Controller/Foot switch	For current setting
2	Front Panel Controls	2T/4T/SPOT/CYCLE Selection switch
		DC+/DC-/AC welding method selection switch
		Gas check switch
		Pulse/Normal mode selection switch
		HF ON/HF OFF selection switch
		Normal/Foot Selection Switch
		Torch switch Connector

		Foot switch connector
		Remote connector
		Gas Out
		CAM -LOCK Output connector
		Mains ON GREEN Color Indication
		TRIP RED colour LED for indication of Machine is under Protection Mode
		Water/Gas cooled selection switch
		Encoder for selected parameter value Increment/Decrement
		Menu switch for selecting all functions -- Gas Pre Flow,Start current
3	Electrical requirement	32A socket will be provided.The connection from the socket is under the scope of the vendor
4	Cooling	Forced Air
5	Degree of Protection	IP 23
7	Weight	<50Kg
8	Class of Insulation	H
<b>Welding Torch</b>		
	Maximum Current Carrying Capacity @60% Duty Cycle	
	Under CO2	>=400A
1	Under Argon Rich mixture	>=320A
2	Torch Length	>=4Meters
3	Cooling	Gas Cooling
	Suitable for wires diameters	
	Steel	0.8,1.2,1.6 mm
4	Aluminium	1.2,1.6 mm
<b>Additional Features Required</b>		
1	Under Voltage and Over Voltage Protection	Required;Error message should be displayed and the equipment must Shut down if the supply voltage exceeds the positive or negative limits specified in the Technical Specifications
2	Over Temperature Protection	Required;Error message should be displayed and the equipment must down if the temperature ofthe main power components exceeds the safe limits
3	Single Phasing Protection	Required;Error message should be displayed and the equipment must shut down if any one of the three phase supply line is absent (single-phasing prevention / protection)
4	Water Cooled TIG Torch	Required

5	Gas Hose with end connector assembly of 5 meter	Required
6	Earthing cable assembly with clamp and cam lock connector	Required
7	Trolley assembly for mounting power source and water cooling unit	Required
8	Single stage Argon Gas Regulator with Flow Guage	Required
9	Water Cooling Unit	Required
<b>Arc Welding (200A) - 1 Quantity</b>		
<b>Input</b>		
1	Supply voltage,Phase,Frequency	240V,Single Phase,50Hz
	<b>Max Input KVA</b>	
	@100% Duty cycle	5 kVA or Lesser
	@60% Duty cycle	6 kVA or Lesser
2	@35% Duty cycle	9 kVA or Lesser
<b>Output</b>		
1	Open circuit Voltage	55V DC +/-5V or Lesser
2	Welding Current Range	15-200A or greater
	Welding Current at 40 deg Celcius,10 minute cycle	
	@100% Duty Cycle	120A or higher
	@60% Duty Cycle	150A or higher
3	@35% Duty Cycle	200A or higher
<b>General</b>		
1	Suitable for welding electrode size(diameter in mm)	2.5,3.2,Intermittent 4
2	Ingress protection	IP 21
3	Cooling	Forced Air
4	Insulation	Class F
		Encoder for selected parameter value increase/Decrease
		Mains ON GREEN Color Indication
		TRIP RED colour LED for indication of Machine is under Protection Mode
		Digital Display of Current
6	Electrical requirement	20A socket will be provided.The connection from the socket is under the scope of the vendor
8	Weight	< 5 kg
<b>Additional Features Required</b>		

1	It should be suitable for TIG and MMA Welding Operation	
2	It should be suitable for Scratch Start TIG in 'TIG' mode for normal operation	
<b>Arc Welding(400A) - 1 Quantity</b>		
<b>Input</b>		
1	Supply voltage,Phase,Frequency	240V,Single Phase,50Hz
	<b>Max Input KVA @415V</b>	
	@100% Duty cycle	14 kVA or Lesser
	@60% Duty cycle	19 kVA or Lesser
2	@ No load	0.24 kVA or Lesser
3	Power Factor	0.94 or Greater
4	Efficiency	85 or Greater
<b>Output</b>		
1	Open circuit Voltage	maximum of 85V DC
2	Welding Current Range	10-400A
	Welding Current at 40 deg Celcius,10 minute cycle	
	@100% Duty Cycle	310A or higher
3	@60% Duty Cycle	400A or higher
<b>General</b>		
1	Suitable for Welding Electrode Size(Diameter in mm)	2.5,3.2,4.5 and 6.3mm
2	Arc force setting	Adjustable potentiometer
3	Current Display (Set current and Actual current)	3 digit –7 segment digital panel meter
4	Ingress Protection	IP23
5	Electrical requirement	32A socket
6	Cooling	Forced Air
7	Insulation	H
8	Welding Output Terminals	Stud type for Lug type cable connections
10	Weight	<= 50kg
<b>Additional Features Required</b>		
1	It should be suitable for TIG and MMA Welding Operation	
2	It should be suitable for Cellulosic electrodes and long Welding Cables	Capable of welding with all types of Cellulosic electrodes including 6010,7010G,8010G
3	Under Voltage and Over Voltage Protection	Required;Error message should be displayed and the equipment must Shut down if the supply voltage exceeds the positive or negative limits specified in the Technical Specifications

4	Over Temperature Protection	Required;Error message should be displayed and the equipment must shut down if the temperature of the main power components exceeds the safe limits
5	Single Phasing Protection	Required;Error message should be displayed and the equipment must shut down if any one of the three phase supply line is absent (single-phasing prevention / protection)
6	Should be Capable of Welding with 100 meter + 100 meter welding and return cables	

#### Welding Table - 1 Quantity

1	<b>General: Modular slotted Table with highly rigid base frame specially designed to withstand against heavy fabrication Load with well machined surface</b>	
2	Surface Material	STEEL of Standard IS 2062 or Higher
3	Frame Material	STEEL of Standard IS 2063 or Higher
4	Surface Hardness	HV 450 or more
5	Loading Capacity	>=8 Ton
6	Top Plate Thickness	24mm or Greater
7	Hole Diameter	16mm
8	Hole Separation	50+-0.038mm
9	Mobility	The table should be on lockable wheels for easier mobility
10	Dimension	1500*1000*700mm(Length*width*Height)
11	Coefficient of Friction	0.37
12	Nitride gasing Depth	0.01-0.02mm
13	Flatness	1000mm
14	Top Surface plate with optimum toughness value should ensure zero crack formation against fatigue and durability of table	Required
15	Table top should be anti-corrosive ,anti spatter and ware resistive platform	Required
16	<b>Please see Annexure-4 for Drawing</b>	

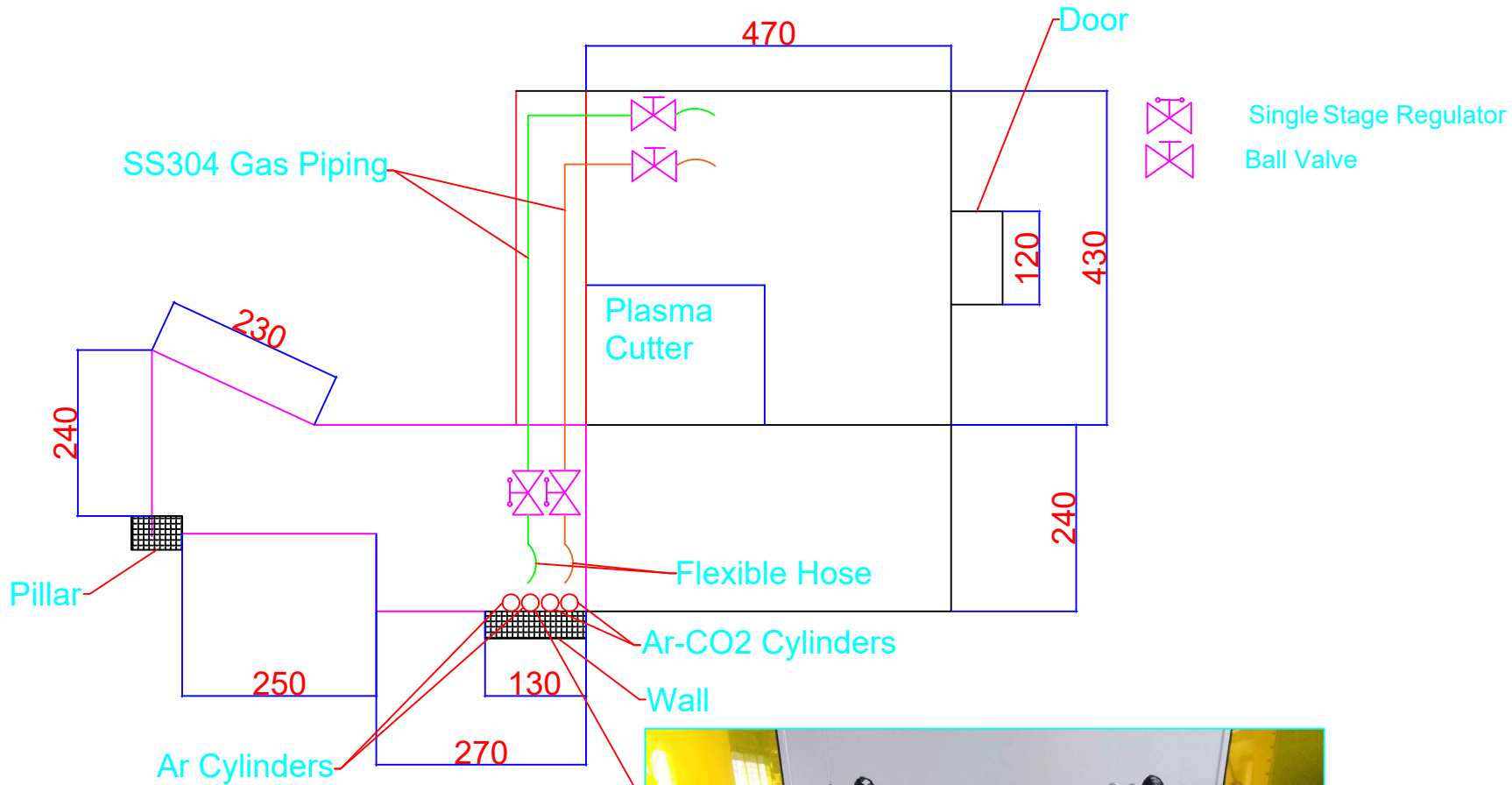
#### Blower Unit - 1

1	Operating Airflow	>= 3,000 m3/h
2	Operating negative pressure	1500 Pascal
3	Voltage	400V
4	Unit should be supplied with 2 nos of floor mounted extraction arm of diameter >=125mm and 2 meters in length.	
5	Unit will be positioned outside of the welding room. Appropriate ducting needs to be accounted for. <b>Please see Annexure 1&amp;3 for Drawing</b>	

<b>Gas Piping System &amp; Installation</b>		
1	Supply and Installation of combination of rigid and flexible hose piping system. <b>Please see Annexure 1&amp;2 for Drawing</b>	
2	Single stage Pressure Regulator	2 Nos
3	Ball Valves	2 Nos
4	Gas Piping	SS304 Stainless steel
5	Cylinder bank with chain lock provisions (capacity to keep 4 cylinders)	Required
<b>Consumables</b>		
1	King Apron	3 Nos
2	King Gloves MP	5 Nos
3	Gloves	5 Nos
4	Leg Guard	3 Sets
5	Sleeve Guard	3 Sets
6	Vision Glass Clear	3 Nos
7	Vision Glass Smoke	3 Nos
8	Chipping Hammer	2 Nos
9	Welding Helmet	3 Nos
10	Auto Darkening Welding Helmet	3 Nos
<b>WELDING CONSUMABLES</b>		
1	Argon CO2 80:20 Cylinder with 7 Cubic capacity	2 Nos
2	Argon Cylinder with 7 Cubic capacity	2 Nos
3	MIG WIRE MS	ER70S6 1.20MM 15Kg
4	TIG Filler Wire	ER 70S2 TIGFIL 1.60MM-20Kg
5	TIF Filler Wire TIGFIL	4043ER4043 1.60MM-8Kg
6	Welding electrode	E 6013 3.15X350MM -15Kg





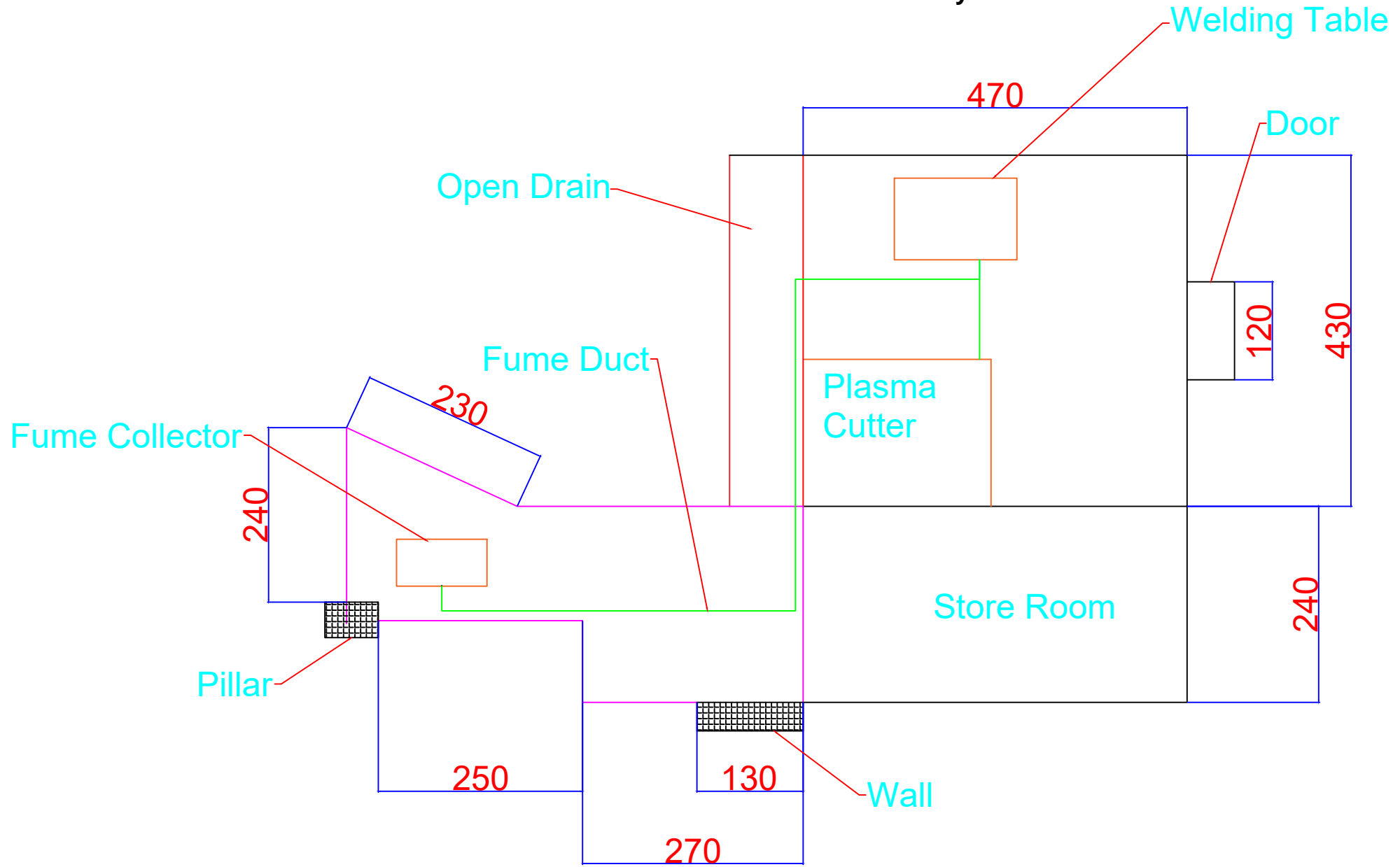


All dimensions are in cm



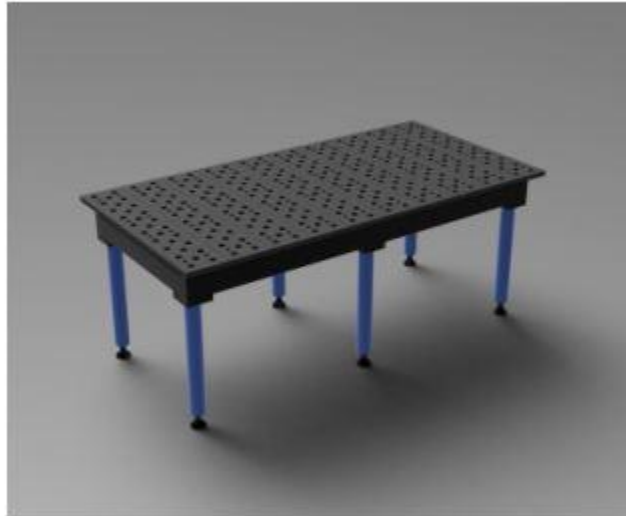
**ANNEXURE 2 Gas Piping Layout**

# ANNEXURE 3 - Fume Collector Layout

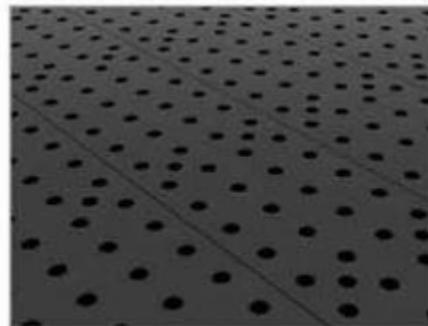
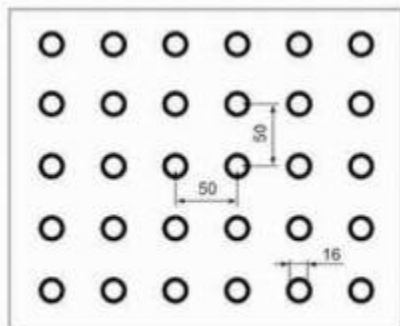


All dimensions are in cm

## ANNEXURE-4



**Welding Table**



**Nitrided Table Top**

**FORMAT FOR SELF-CERTIFICATION UNDER PREFERENCE TO MAKE IN INDIA**  
**(TO BE SUBMITTED ONLY THROUGH ONLINE MODE IN APPROPRIATE FORMAT)**

Format for Affidavit of Self-Certification regarding Minimum Local Content in line with “Make in India” Policy vide GoI Order no. P-45021/2/2017-PP (B.E.-II) dated 15.06.2017 (subsequently revised vide orders dated 28.05.2018, 29.05.2019 and 04.06.2020)

Date: \_\_\_\_\_  
 I/We \_\_\_\_\_ S/o, D/o, W/o, \_\_\_\_\_  
 Resident of \_\_\_\_\_

Hereby solemnly affirm and declare as under:

That I will agree to abide by the terms and conditions of the Public Procurement (Preference to Make in India) Order, 2017 (hereinafter PPP-MII order) of Government of India issued vide Notification No:P-45021/2/2017 -BE-II dated 15/06/2017, its revision dated 28/05/2018 and any subsequent modifications/Amendments, if any and

That the local content for all inputs which constitute the said goods/services/works has been verified by me and I am responsible for the correctness of the claims made therein.

<b>Tick ( ✓ ) and Fill the Appropriate Category</b>	
<input type="checkbox"/>	I/We _____ [name of the manufacturer] hereby confirm in respect of quoted items(s) that Local Content is equal to or more than 50% and come under “ <b>Class-I Local Supplier</b> ” category.
<input type="checkbox"/>	I/We _____ [name of the manufacturer] hereby confirm in respect of quoted items(s) that Local Content is more than 20% but less than 50% and come under “ <b>Class-II Local Supplier</b> ” category.
<input type="checkbox"/>	I/We _____ [name of the manufacturer] hereby confirm in respect of quoted items(s) that Local Content is less than or equal to 20% come under “ <b>Non-Local Supplier</b> ” category.

For and on behalf of..... (Name of firm/entity)\  
 Authorized signatory (To be duly authorized by the Board of Directors)  
 <Insert Name, Designation and Contact No.>

[Note: In case of procurement for a value in excess of Rs. 10 Crores, the bidders shall provide this certificate from statutory auditor or cost auditor of the company (in the case of companies) or from a practicing cost accountant or practicing chartered accountant (in respect of suppliers other than companies) giving the percentage of local content.]

**UNDERTAKING BY THE BIDDER**  
**(TO BE SUBMITTED ONLY THROUGH ONLINE MODE IN APPROPRIATE FORMAT)**

We here by accept all the Terms and Conditions of the Tender Document and strictly adhere to the same in the event of getting Purchase order. We also declare that the Technical and Financial Bids submitted by us has NO DEIVATION from the Tender Terms and Conditions.

**We here by accept that the PRICES OF THE EQUIPMENT/ITEMS QUOTED IS AS PER THE CLAUSE NO.6 OF THE TENDER DOCUMENT.**

We hereby undertake that there are \_\_\_\_\_ pages, serially numbered, in the submitted tender including the supporting documents. (Please serially number all the pages including blank page, if any).

We have submitted our principal's exclusive authorization letter which is specific for this tender No. \_\_\_\_\_ dated \_\_\_\_\_.

**Note:**

**This letter should be on the letterhead of the quoting firm and should be signed by a Competent Authority.**

**FALL CLAUSE NOTICE CERTIFICATE**  
**(TO BE SUBMITTED ONLY THROUGH ONLINE MODE IN APPROPRIATE FORMAT)**

This is to certify that we have offered the maximum possible discount to you in our Quotation No. \_\_\_\_\_ dated \_\_\_\_\_ **(Please do not reveal the prices here, which will lead to outright rejection of your bid).**

The prices charged for the Stores supplied under tender should under no event be higher than the lowest prices at which the party sells the items of identical description to any other Govt. organization/PSU's/Central Govt, /State Govt. Autonomous bodies/Central/state Universities/Central/State Educational Institutions, failing which the "FALL CLAUSE" will be applicable. The institute will look into a reasonable past period to ensure this.

In case, if the price charged by our firm is found to be more, **IIT Palakkad** will have the right to recover the excess charged amount from the subsequent/unpaid bill of the supplier.

**Note:**

**This letter of authority should be on the letterhead of the quoting firm and should be signed by a Competent Authority and having the power of attorney.**